



RECOMMENDED STORAGE OF DRATEC WELDING WIRES

TO WHOM IT MAY CONCERN

- ALL DRATEC STEEL WELDING WIRES / TIG RODS CAN BE STORED UNDER CORRECT CONDITIONS FOR MAXIMUM 4 YEARS FROM DATE OF MANUFACTURE . AFTER THAT TIME IT'S RECOMMENDED TO INSPECT THE SURFACE IDENTIFYING ANY DETERIORATION BEFORE DELIVERY / USE.
- ALL ELBOR STEEL WELDING WIRES ARE SUPPLIED IN SHRINK WRAP VACUUM PLASTIC BAGS AND INSIDE SPOOLS THERE IS SILICA-GEL. THAT COMBINATION PROVIDES A COMPLETE PROTECTION AGAINST MOISTURE (VACUUM MAINTAINED)
- ALL DRATEC STEEL TIG RODS ARE SUPPLIED IN SEALED CARTON TUBES
- THE PALLETS OF WIRE / TUBES OF TIG RODS MUST BE KEPT IN DRY STORAGE CONDITIONS IN THEIR ORIGINAL SEALED UNDAMAGED PACKING AS SUPPLIED.
- THE MATERIAL MUST BE STORED IN AREAS WHERE THERE ARE NO GREAT TEMPERATURE FLUCTUATIONS DURING THE DAY/NIGHT.
- THE PLASTIC FILM THAT COVERS THE PALLETS MUST NOT BE REMOVED UNTIL THE WIRE IS READY TO BE USED.
- CONTACT WITH WATER OR MOISTURE SHOULD BE AVOIDED TO PREVENT ANY CONDENSATION ON THE WELDING WIRES
- HEAVY DUSTY AREAS SHOULD BE AVOIDED UNLESS THE SPOOLS/PALLETS ARE FURTHER PROTECTED, POSSIBLY BY EXTRA PALLET COVERING.
- RECOMMENDED CONDITIONS OF STORAGE FOR ALL ELBOR STEEL WELDING WIRES ARE MIN. TEMPERATURE OF 14° C AND HUMIDITY OF 60% RH

DISCLAIMER: DRATEC GmbH HAS TAKEN ALL REASONABLE MEASURES TO ENSURE THE INFORMATION WITHIN THIS NOTICE IS RELIABLE AND ACCURATE, BUT CANNOT BE HELD ACCOUNTABLE FOR CONDITIONS AND CIRCUMSTANCES OUT OF THEIR CONTROL. IT IS THE READERS / WIRE USER RESPONSIBILITY TO CHECK THE EQUIPMENT INSTRUCTIONS, THE DATA SHEETS AND TO COMPLY WITH EXISTING REGULATIONS.

IF THERE ARE ANY DOUBTS OR QUERIES , THE USER IS REQUESTED TO CONTACT THE MANUFACTURER FOR FURTHER EXPLANATIONS.

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KIND REGARDS

DRATEC GmbH
QUALITY AND TECHNICAL DEPARTMENT

This is an electronic document and no signature is required

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